



**When three separate blanking lines needed to be relocated to three different states, we were there to relocate and install them.**

**Industry:** Energy

**DEPARTMENTS INVOLVED:**

- Electrical
- Fabrication
- Foundations
- Maintenance & Repair
- Mechanical
- Paint
- Rigging
- Trucking

**SCOPE OF WORK:**

Lee installed three steel/aluminum blanking lines with feed system, one each in Mississippi, Indiana and South Carolina. We transported the lines from Flint, MI to Madison, MS, Dearborn, MI to Jefferson, IN and from Livonia, MI to Huger, SC. Lee performed machine repair on the machines and then painted them. We also poured the foundation for blanking lines and the feed system and reinstalled the machines.

**CHALLENGES:**

The foundations for the line were 20 feet deep. At that depth, we were hitting the water table and had to keep pumping water out of the pit before we could pour the foundation. The machines were programmed to automatic function, and they were difficult to program to integrate together.